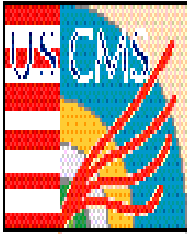


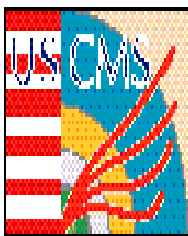
Endcap Muon Alignment System Development

- **Development of Alignment Scheme**
- **Development of Alignment Sensors and Related Components**
- **Construction of Integrated Full Scale Mockup of System**
- **Simulation of Alignment Scheme and Effect on CMS Physics**



Overview of Alignment Requirements

- **Understand Final Alignment Scheme Parameters**
 - Mechanical Tolerances
 - Survey / Photogrammetry
 - Alignment Monitoring
- **Develop Alignment Monitoring Scheme for Endcap Chambers and ME Stations**
 - Provide Phi Reference Plane and ME Station Positions
 - Relate Muon Stations Positions to Endcap Chamber (Z)
 - Provide Muon Endcap Chamber position tracking (R, Φ)

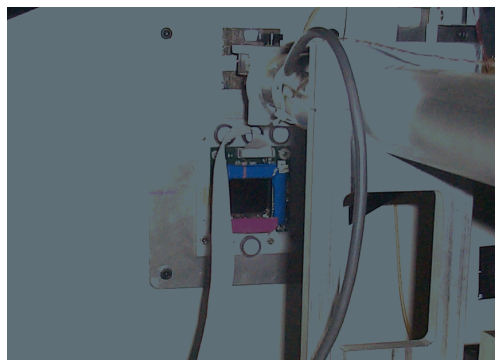


Development of Transparent Sensors

DCOPS (Digital CCD Optical Position Sensors)

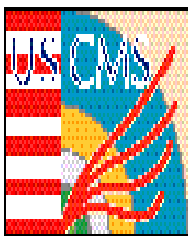
4 CCDs connected to an ADC and onboard DSP

Individual DCOPS daisy chained to readout PC via serial connection.

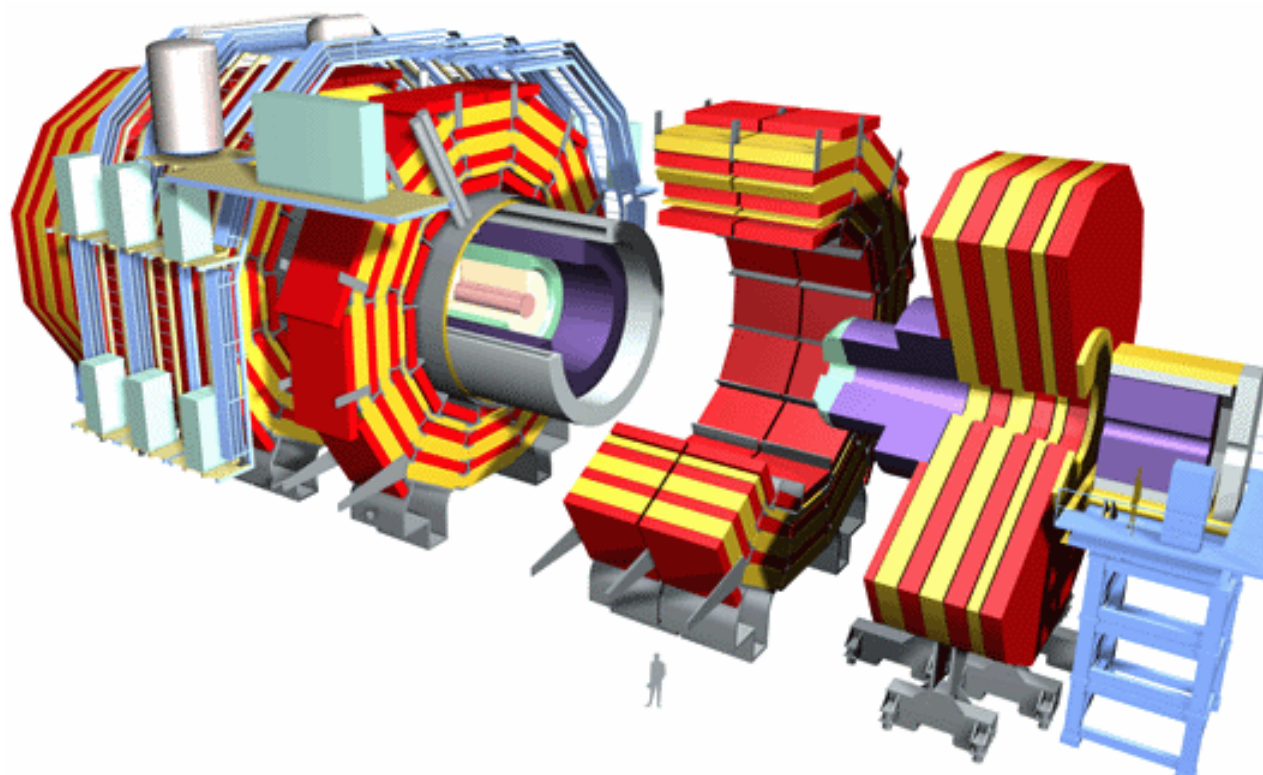


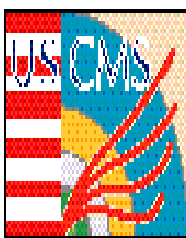
Development of DCOPS at Fermilab

- Participated in initial testing, debugging, and continued revision of firmware
- Developed readout software
- Evaluation of Sensor Performance
- Worked with Filter Scheme
 - Ambient light saturates CCD
 - Laser must be attenuated for near sensors
- Construction of 14m DCOPS test bench at FNAL with 10 DCOPS Sensors



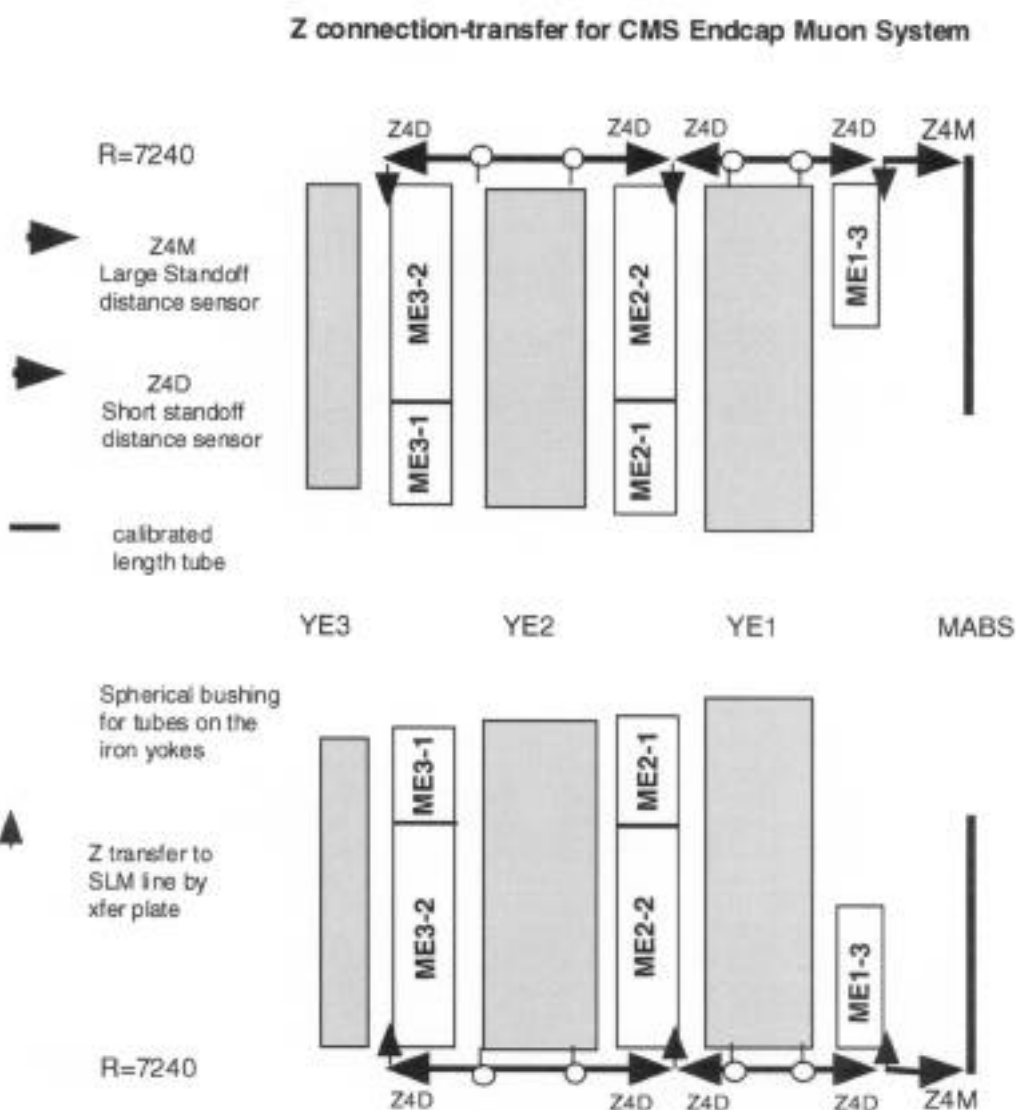
Axial Line Transfer Scheme

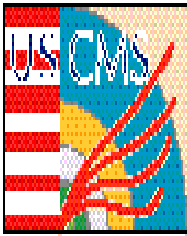




Axial Line Transfer Scheme (cont)

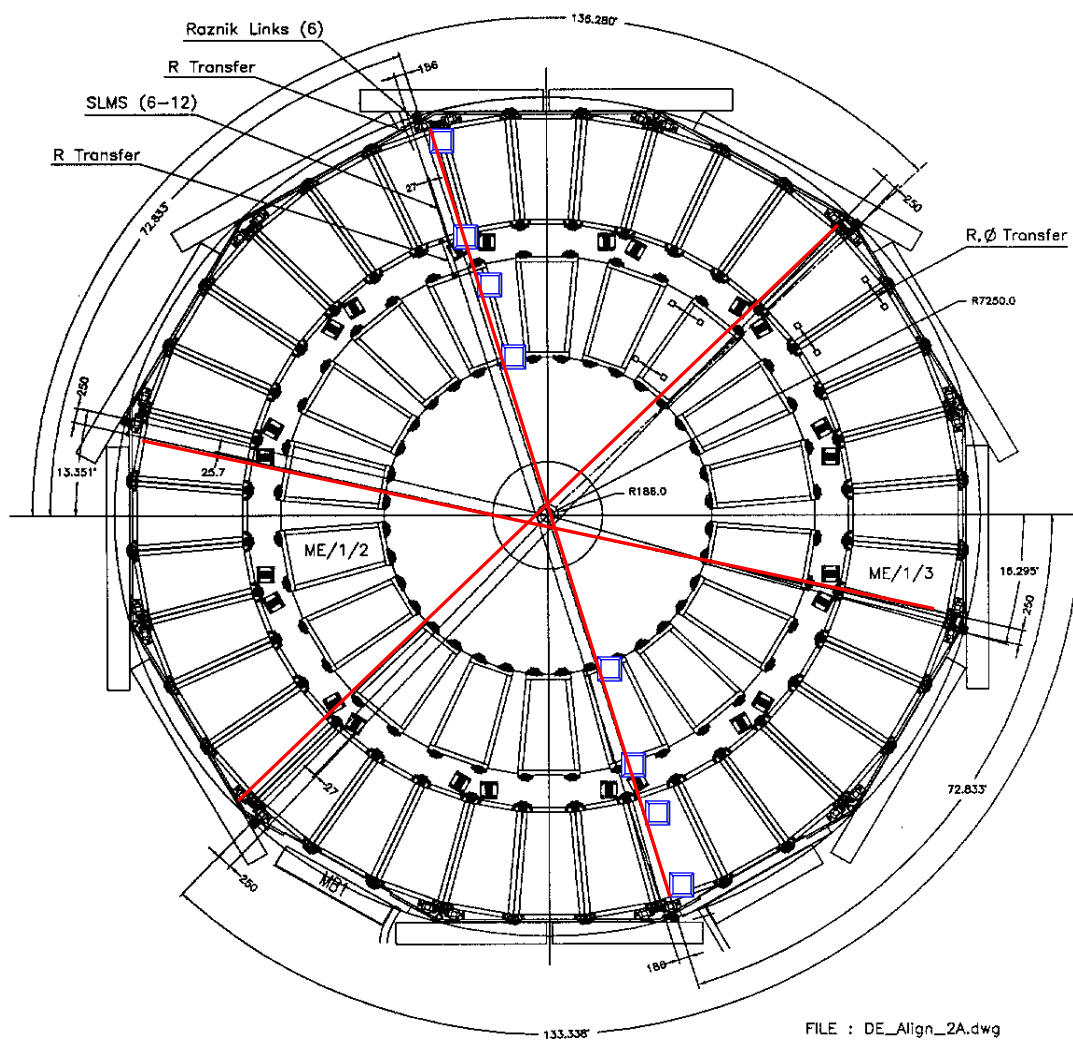
Distance in Z transferred from known points on MAB to ME layers by precision Analog Sensors and Carbon Fiber Reference bar.

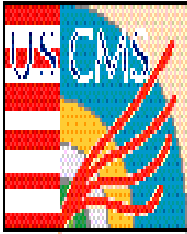




Chamber SLM Alignment Scheme

Concept : Attach transparent, photosensitive detectors on the chambers and monitor the relative motion wrt a fixed laser line (R, Φ).

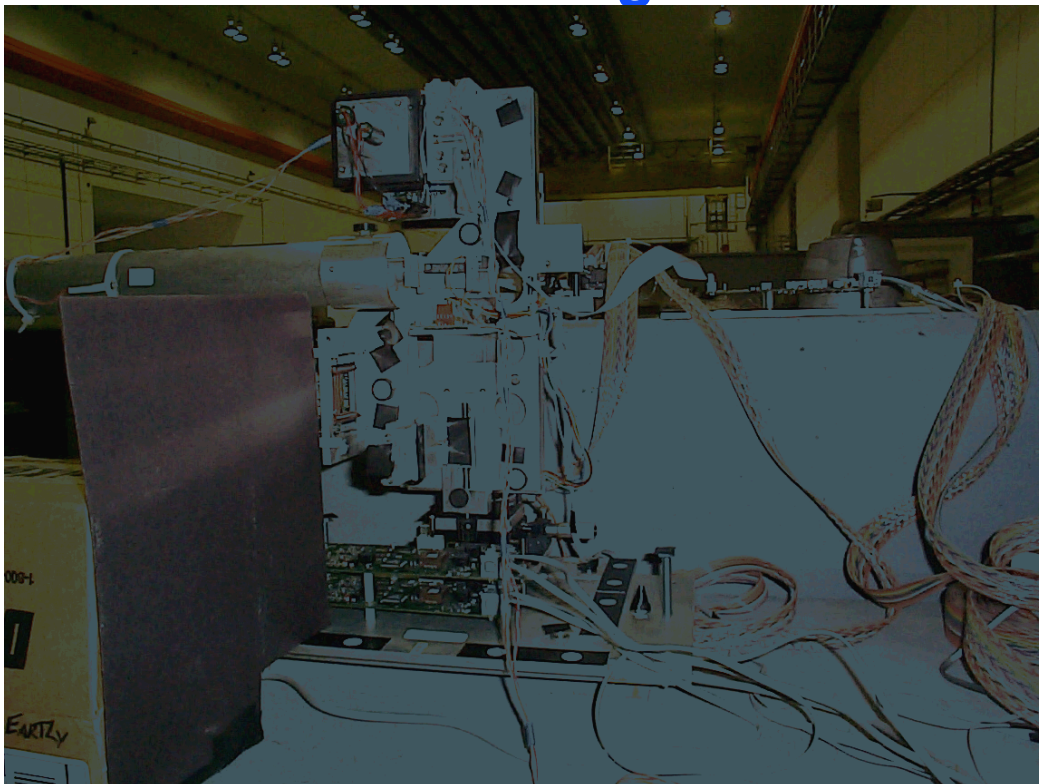


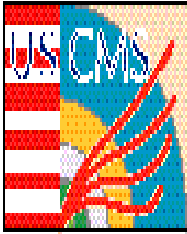


Axial – SLM Line Interface

Transfer Plate

- Mechanically fixes DCOPS sensor on Axial Line to Laser on SLM line.
- Mount point for Z-Tube and Proximity sensors
- Includes XY Plane Tiltmeter and associated analog sensors





Full Scale EMU Alignment Test at CERN

Purpose

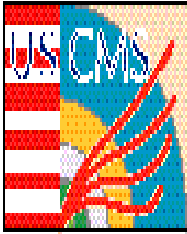
- Setup a complete hardware prototype of one Endcap Transfer line with a connection to SLM Line
- Demonstrate global readout and analysis of all system components
- Demonstrate EMU performance with Link and Barrel alignment systems

Preparation for Tests

- Integrated DAQ + Analysis
- Calibration of Analog devices
- Initial Photogrammetry and CMM Measurements (for later reconstruction)

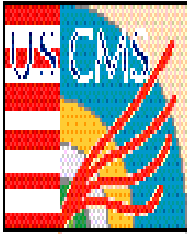
Test Schedule

- Setup and Initial System Tests (3 weeks, June 2000 – complete)
- Joint tests with LINK and Barrel Groups (July/Aug 200 – complete)
- Joint Tests with LINK and Barrel Groups (Sept 2000)

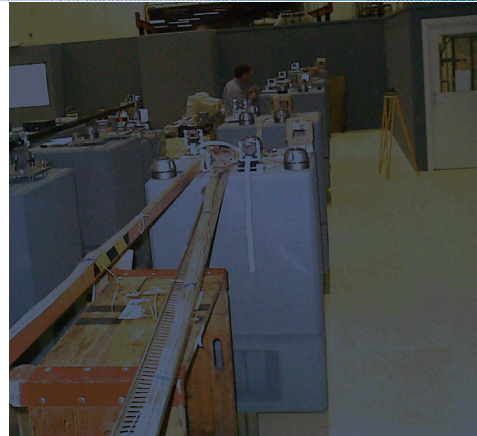


ISR Test Setup

Title:
isr_test_config.ps
Creator:
fig2dev Version 3.2.3 Patchlevel
Preview:
This EPS picture was not saved
with a preview included in it.
Comment:
This EPS picture will print to a
PostScript printer, but not to
other types of printers.



ISR Test Setup



View down SLM Line
from Transfer Plate(up)
View across Axial Line (L)

June 2000 Setup – Note Tripod fills in for MAB



Two views of Axial line
from transfer plate (up)
and from far end (L)

**July / August 2000 Setup – Addition of MAB signifies
integrated run with LINK and Barrel**